

## SB, New Sprocket retainer 546615201 (E20282), 2023-08

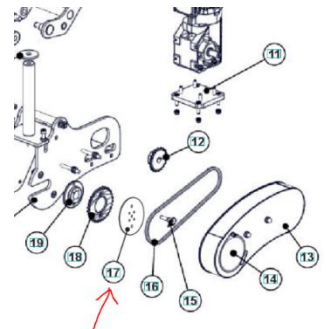
### SYMPTOM/DESCRIPTION

A new sprocket retainer is introduced. In case an old sprocket has to be replaced with the new version, the instructions in *Appendix A* are to be followed.

### AFFECTED UNITS

All Blastrac blue-coloured units mentioned below:

- 1-10DS
- 1-10DPS75
- 1-15DS
- 2-20DT
- 2-30DT
- 2-48DS
- 2-48DC



The new sprocket is already implemented on all new Husqvarna orange-coloured units.

### CORRECTIVE ACTION

The new sprocket retainer **546615201 (E20282)** replaces the old sprocket – 534863101 (447630). The old sprocket 534863101 (447630) is eliminated.

### PROCEDURE

Refer to *Appendix A*.

### PARTS INFORMATION

What parts to order and how? *Order from EPC:*

1. Sprocket retainer **546615201 (E20282)**. Reuse the screws.

Scrap parts in local stock? - No

Update products in local stock? - Yes

Recall products from customers and update? - No

Update sold products during next service only if part has caused a problem or update anyway? -  
*Replace only during maintenance at the Service center.*

### WARRANTY INFORMATION

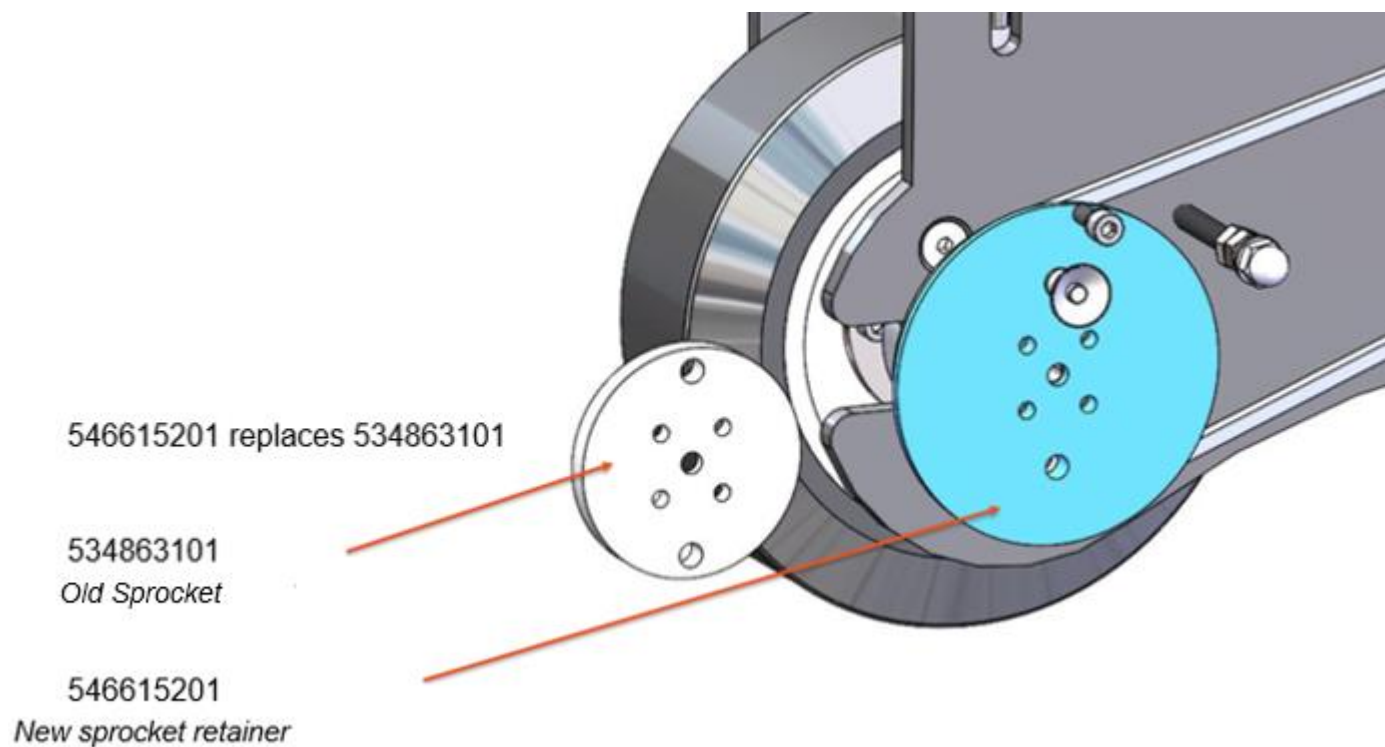
Normal warranty policy applies.

### Revision History

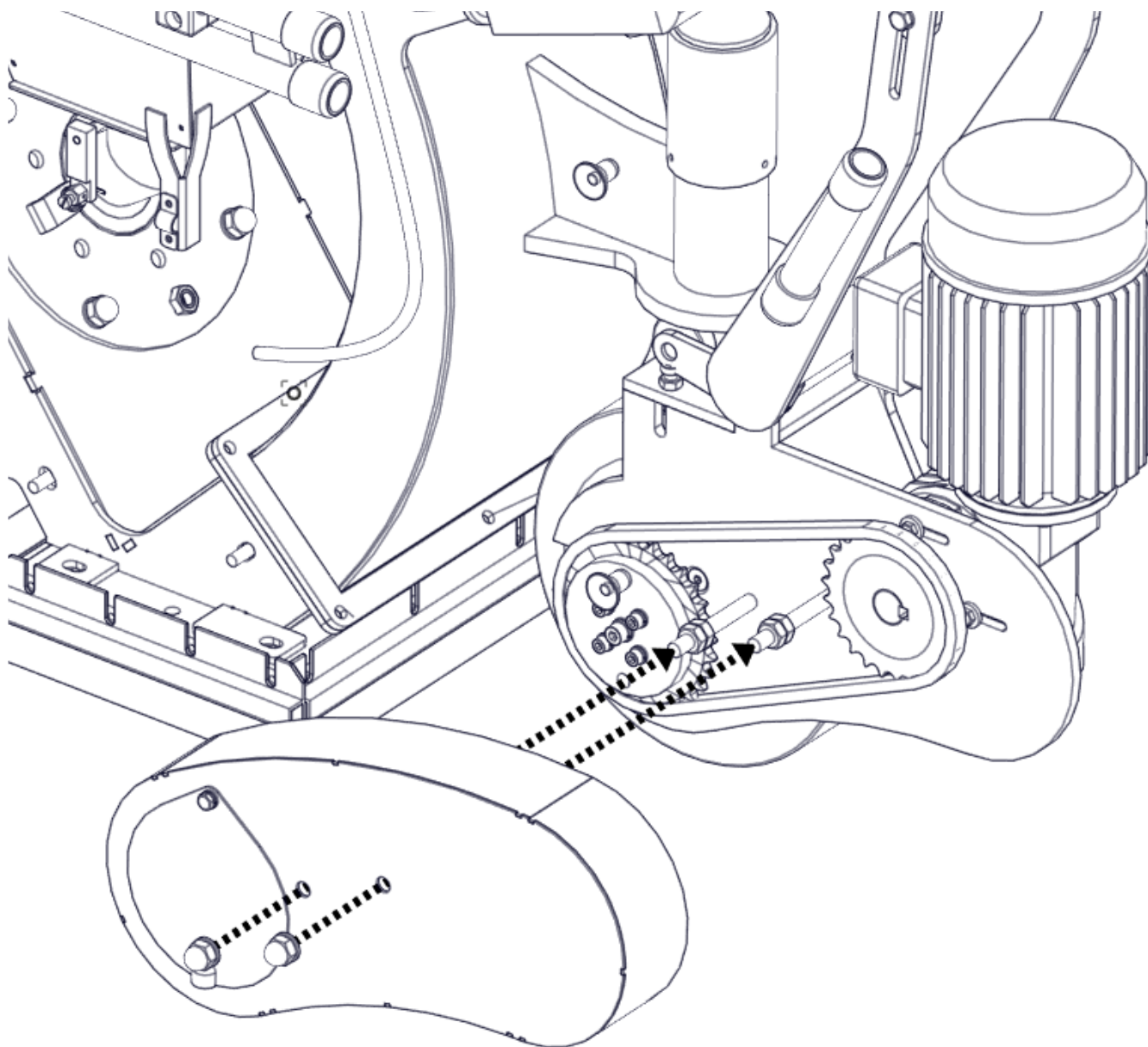
| Rev. | Date    | Order id. | Description |
|------|---------|-----------|-------------|
| A    | 2023-08 | 00031871  | Created     |

## Appendix A

To replace the old sprocket 534863601 with the new version **546615201**, follow step 1 to 4 below.

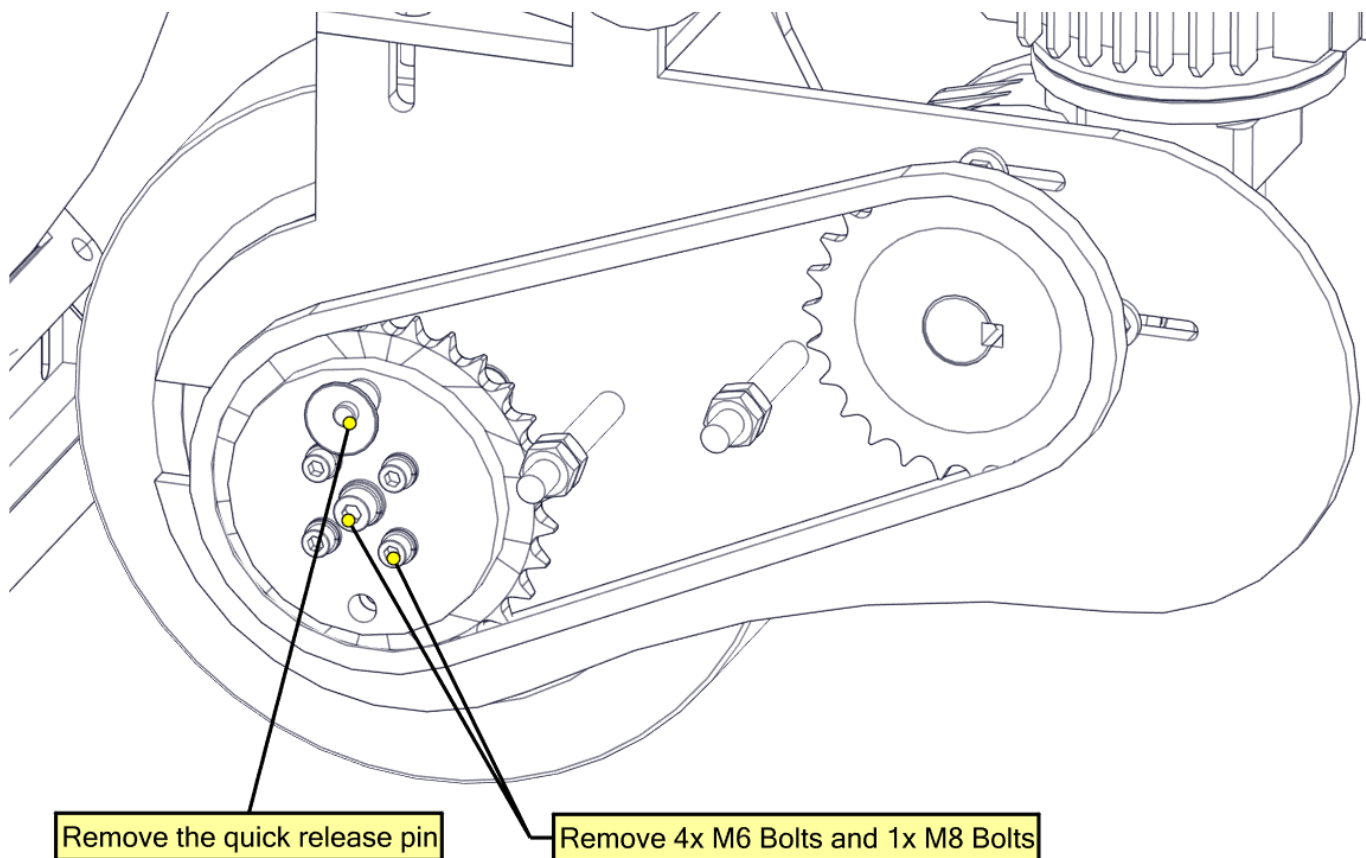


Step 1:

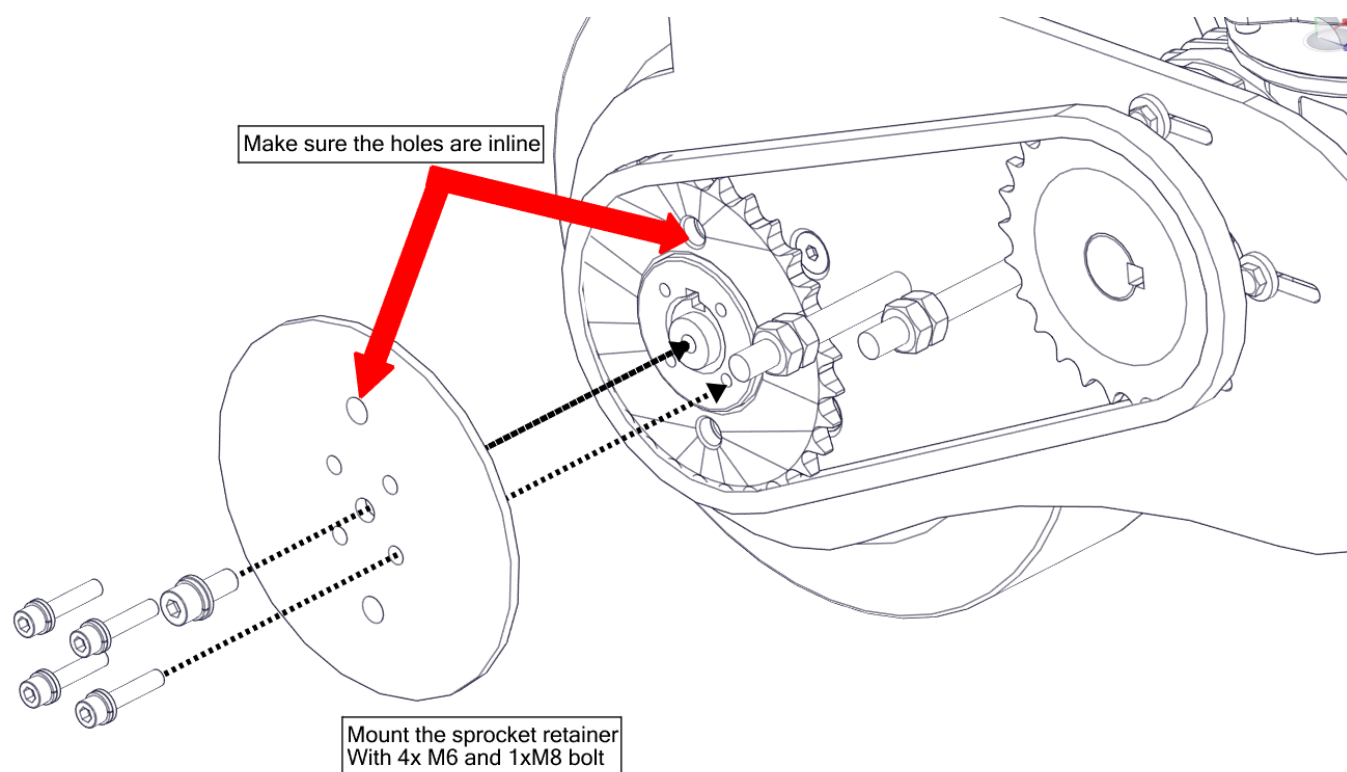


Remove the chain cover

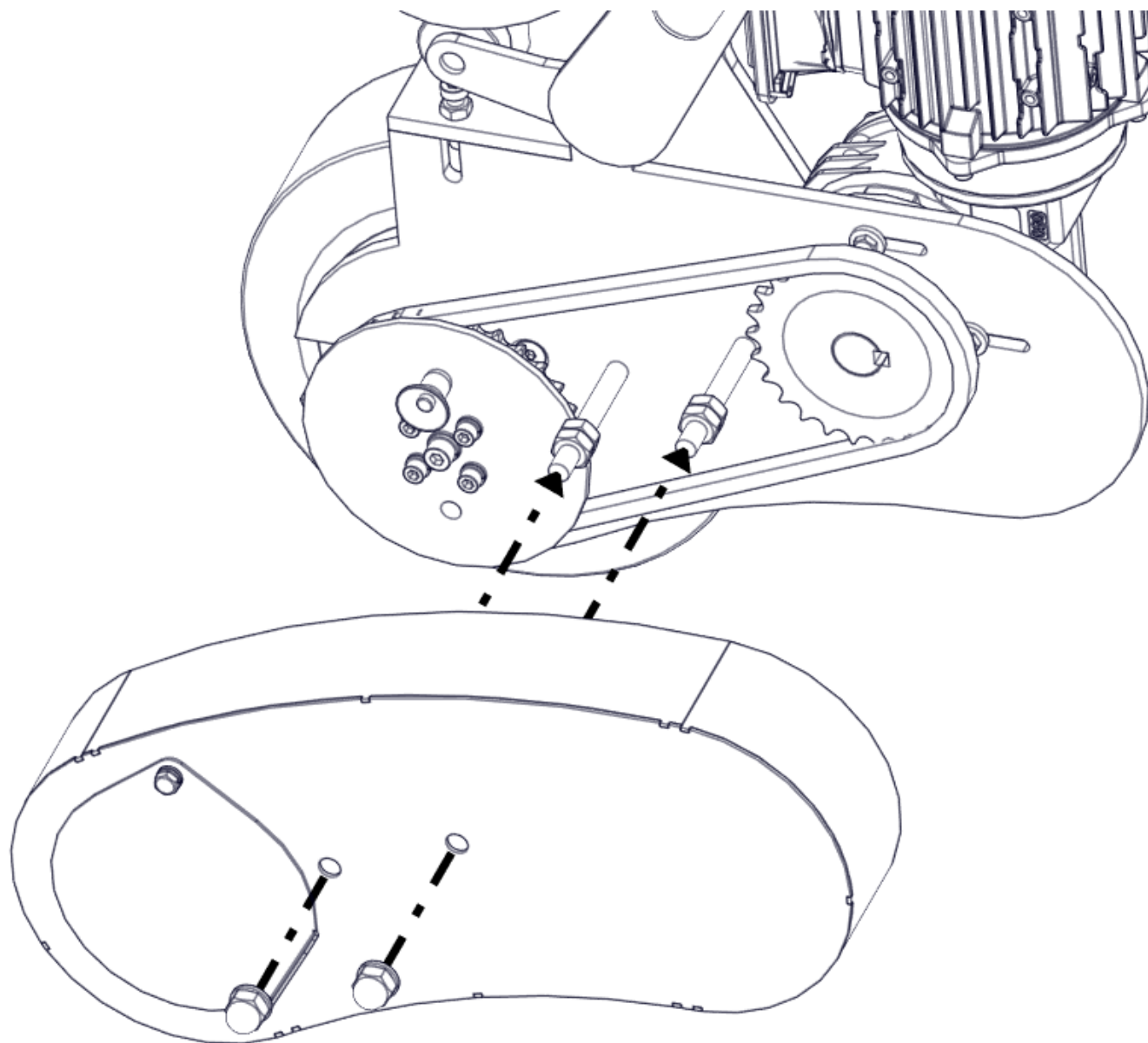
Step 2:



Step 3:



Step 4:



Mount the chain cover