

SB, Shot blasters skid seal modification, 2024-04

SYMPTOM/DESCRIPTION

Lately we have observed that a metal strip (*SKID SEALING STRIP*) is missing on the improved skid seals which has not been implemented on the rebranded shot blasters.

Due to the missing strip, the skid seal will not fit properly causing it to deform which in turn can cause shots to remain on the floor due to false air suction.

The strip ensures that the skid seals are sealed evenly around the housing.

AFFECTED UNITS

All rebranded product variants/markets *with PLS (pressed liner system)* are mentioned below:

- 1-10DS (970691001, 970691101)
- 1-15DS (970691201, 970691301)
- 2-20DT (970690901, 970690902)

The strip is implemented on the following products from the serial number range:

- S/N: 1-10DS – **2024151000019**
- S/N: 1-15DS – **2024051000018**
- S/N: 2-20DT – **2024104000022**

CORRECTIVE ACTION

Installing the strip behind the skid seal will solve the issues.

Skid sealing strips and required quantities per product:

- 1-10DS: 1x **538958902**
- 1-15DS: 1x **535243602**
- 2-20DT: 1x **534845302**

PROCEDURE

Refer to Appendix A.

PARTS INFORMATION

Scrap parts in local stock? → *No*

Update products in local stock? → *Yes*

Recall products from customers and update? → *No*

Update sold products during next service if part caused a problem or anyway? → *Install the missing strip during maintenance at the service center.*

WARRANTY INFORMATION

Normal warranty policy applies.

Revision History

Rev.	Date	Order id.	Description
A	2024-04	00043726	Created

Appendix A

Installing the skid sealing strip.

