

English 1 (2)

SB, Secondary belt replacement, Floor Grinders, 2024-09

SYMPTOM/DESCRIPTION

Due to belt supplier portfolio revision and optimization, production of the current secondary belts 593490201 and 593487401 for below grinders is being discontinued. New versions to replace the belts are under development. There is a risk of temporary stock shortage. Please follow the instructions for service and repairs.

AFFECTED PARTS

DRIVE	BELT	→
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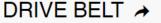
Article Description

BELT SECONDARY 8

Article Number: 593490201

Article gross weight 200 g
Packaging width 250 mm
Packaging length 300 mm
Packaging height 40 mm





Article Description

BELT SECONDARY 6

Article Number: 593487401

Article gross weight 100 g
Packaging width 450 mm
Packaging length 37 mm
Packaging height 120 mm

AFFECTED UNITS

- HTC T6 / X6 / XP6
- DURATIQ T8 / X8
- HTC T8 / RT8 / X8 / RX8
- PG 6 XR
- PG 6 P
- PG 6 S
- PG8P
- PG 8 S
- PG 8 XR
- PG 830 P
- PG 830 S

CORRECTIVE ACTION

Due to the potential stock shortage, replacing belts in good condition should be avoided mindfully. Only for warranty cases and 1000h service, the belt should be routinely replaced.



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PROCEDURE

Service and repair:

When doing normal service or repair, the secondary belt should be inspected and replaced only if worn or damaged.

For regular 1000h service, replace the belt. If the belt is in good condition, please keep for potential repair of damaged belts.

For any other service where the belt is removed, the belt should only be replaced if damaged or worn out.

For warranty cases where belt replacement is needed, the belt should be replaced.

PARTS INFORMATION

- Secondary belt 593490201
- Secondary belt 593487401

WARRANTY INFORMATION

The normal warranty policy applies.

Revision History

Re	v.	Date	Order id.	Description
1	١	2024-09	00083069	Created