


SB, Secondary belt replacement, Floor Grinders, 2024-09

SYMPTOM/DESCRIPTION

Due to belt supplier portfolio revision and optimization, production of the current secondary belts 593490201 and 593487401 for below grinders is being discontinued. New versions to replace the belts are under development. There is a risk of temporary stock shortage. Please follow the instructions for service and repairs.

AFFECTED PARTS

DRIVE BELT ➔ Article Number: 593490201	Article Description	BELT SECONDARY 8	
	Article gross weight	200 g	
	Packaging width	250 mm	
	Packaging length	300 mm	
	Packaging height	40 mm	
DRIVE BELT ➔ Article Number: 593487401	Article Description	BELT SECONDARY 6	
	Article gross weight	100 g	
	Packaging width	450 mm	
	Packaging length	37 mm	
	Packaging height	120 mm	

AFFECTED UNITS

- HTC T6 / X6 / XP6
- DURATIQ T8 / X8
- HTC T8 / RT8 / X8 / RX8
- PG 6 XR
- PG 6 P
- PG 6 S
- PG 8 P
- PG 8 S
- PG 8 XR
- PG 830 P
- PG 830 S

CORRECTIVE ACTION

Due to the potential stock shortage, replacing belts in good condition should be avoided mindfully. Only for warranty cases and 1000h service, the belt should be routinely replaced.

PROCEDURE

Service and repair:

When doing normal service or repair, the secondary belt should be inspected and replaced only if worn or damaged.

For regular 1000h service, replace the belt. If the belt is in good condition, please keep for potential repair of damaged belts.

For any other service where the belt is removed, the belt should only be replaced if damaged or worn out.

For warranty cases where belt replacement is needed, the belt should be replaced.

PARTS INFORMATION

- Secondary belt – 593490201
- Secondary belt – 593487401

WARRANTY INFORMATION

The normal warranty policy applies.

Revision History

<i>Rev.</i>	<i>Date</i>	<i>Order id.</i>	<i>Description</i>
<i>A</i>	<i>2024-09</i>	<i>00083069</i>	<i>Created</i>