

SB, Axial Gamma seal installation tool, PG, 2025-07

SYMPTOM/DESCRIPTION

New tool for installation of Gamma seal on PG models.

AFFECTED UNITS

All PG 6/8 models
PG690 / PG690RC
PG830 / PG830RC
HTC Duratiq T6 / X6
HTC Duratiq T8 / X8

CORRECTIVE ACTION

To avoid abnormal seal wear and strain on the motor, it is important that the seals are correctly seated on the top of the grinding head. Using the installation tool will secure good seating and minimum wear.

PROCEDURE

Remove the old seal. Clean the sealing area of any debris. Place the new seal on top of the radial shaft. Place the tool on top of the seal and use a hammer to seat the seal properly. Make sure that the tool bottoms out completely so that the seal is correctly seated.

1. Remove the old seal.
2. Place the new seal in position.



3. Place the tool on top of the seal.



4. With a hammer, knock the seal into position. Make sure that the tool bottoms out evenly against the grinding head.
5. Check the seal to make sure it is seated correctly.



PARTS INFORMATION

Seal installation tool: **547133801**

Seal: **536983501**

WARRANTY INFORMATION

The normal warranty policy applies.

Revision History

Rev.	Date	Order id.	Description
A	2025-07	00181081	Created