

SB, Low Speed mode, DM 540i, 2025-09

SYMPTOM/DESCRIPTION

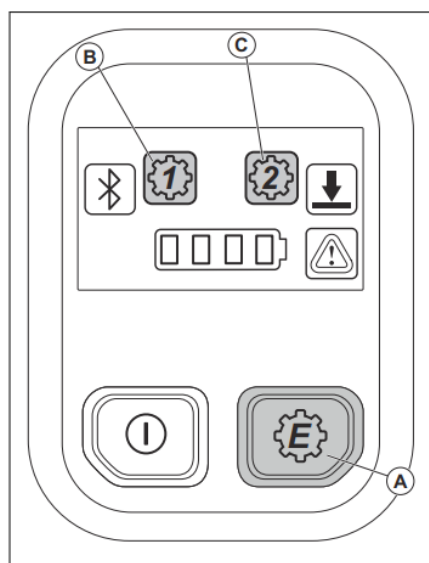
Introduction of DM 540i *Accessory Mode*

The Accessory mode software function lowers the rotation speed of the spindle shaft and provides less power than the standard mode. With the “Low Speed” mode, customers can use the product as a concrete blender with the M14 adapter: 537462301.

E-gear Low RPM mode for DM 540i:

1. Long-press the gear button *E* (A) to activate and deactivate Accessory mode (refer to details in the Operator's Manual).

One of the gear indicators 1 or 2 (B or C) starts to flash.



2. Toggle between e-gear modes by short-pressing the gear button *E* (A).

Important Notice:

- This application is not allowed to be used in combination with drilling equipment.
- When toggling the ON/OFF function, or replacing the battery, the e-gear will be automatically deactivated. It is mandatory to inform the customer of this change after the software update.

AFFECTED UNITS

All DM 540is up to serial number -202510xxxxxx.

CORRECTIVE ACTION

Units already in use can be updated by updating to the latest available software.

New marketing material is to be published online + a new DM 540i flyer.

New Operator's Manuals are already published.

PARTS INFORMATION

Update sold products at the next service.

WARRANTY INFORMATION

The normal warranty policy applies.

Revision History

<i>Rev.</i>	<i>Date</i>	<i>Order id.</i>	<i>Description</i>
<i>A</i>	<i>2025-09</i>	<i>00198412</i>	<i>Created</i>