

SB, Inverter board, PP4XX, 2023-06

SYMPTOM/DESCRIPTION

The previous component shortage has been resolved. **Therefore we do not need to have broken inverter boards sent back to us.**

AFFECTED UNITS

All Power Packs of model PP4xx

CORRECTIVE ACTION

Do not send inverter boards back to Sweden.

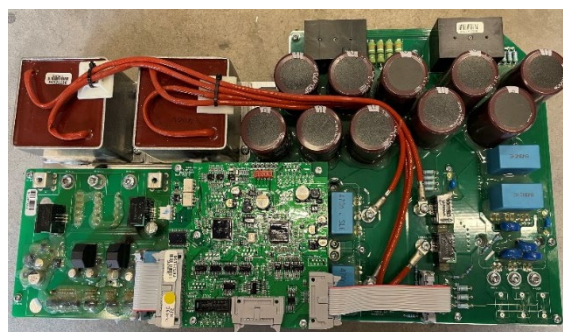


Figure 1: Inverter board.

PARTS INFORMATION

All inverter board spare parts have been updated with fan kits as per table below.

Description	Old Part No.	New Part No.
PP490/492 Inverter board	588766401	N/A
PP490/492 Inverter board KIT	N/A	538808901*
PP440 Inverter board KIT 200V (Japan)	523046005**	523046006*
PP480 Inverter board KIT	582904401**	582904402*

* Includes assembled FAN and power cable.

** Includes the FAN but **NOT** the power cable.

WARRANTY INFORMATION

Information about which cases that are covered by the exchange campaign is to be found in the Service Manager Bulletin, B3220074A-07.

For all cases that are excluded from the exchange campaign, "The normal warranty policy applies"

Revision History

Rev.	Date	Order id.	Description
A	2023-06	00030048	Created
B	2024-09	00077838	Extended number of product models and new contact person.
C	2024-09	00086707	Instructions to NOT send inverter boards back to Sweden.