



English 1 (1)

SB, New Handles, DM230, 2022-06

SYMPTOM/DESCRIPTION

Due to compliance regulations, we have changed the handle halves on the DM230 and removed the lock-on button. This is replaced with a loose trigger lock bracket which can be placed inside the handle (see figure 1).

The new handle halves and trigger switch are not backward compatible.

The old handle halves and the trigger will be available until they run out of stock.

To use the trigger lock bracket, simply insert it into the handle, and rotate the lever to hold the trigger pushed in.

AFFECTED UNITS

DM230 – Implemented in production on serial no: 202227100001

PARTS INFORMATION

To change to a new TRIGGER, the new HANDLE KIT must be ordered.

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To get the function of speed hold on newer machines, the new TRIGGER BRACKET should be ordered.



Figure 1: New Trigger-Lock Bracket installed.

Part name	Old Part Number	New Part Number
HANDLE KIT	505441103	NLA
HANDLE KIT	New Part	505441104
TRIGGER	529416301	NLA
TRIGGER	New Part	599778701
TRIGGER LOCK BRACKET	New Part	536503001

WARRANTY INFORMATION

The normal warranty policy applies.

Revision History

Rev.	Date	Order id.	Description
A	2022-06	00021141	Created