

SB, Front bearing, K770 DRYCUT/VAC, 2023-04

SYMPTOM/DESCRIPTION

Field reports have shown that the front bearings in the blade guard can move sideways towards the blade. This has been corrected by installing a plate which prevents the bearing from moving (circled in red in figure 1). The plate is installed with two screws in the blade guard. Blade guards on products produced after serial number 20224100001 have the two threaded holes (circled in red in figure 2).

Note! The inner flange washer is also changed and the correct flange washer needs to be fitted.

AFFECTED UNITS

- K770 DRYCUT – Implemented on serial no: 202313xxxxxxx
- K770 VAC - Implemented on serial no: 202313xxxxxxx

CORRECTIVE ACTION

On products with serial number after 20224100001, the SECURING PLATE (536863701), SCREW (578473502) and FLANGE WASHER (590370602) can be installed.

On products with serial number before 20224100001 the Wheel Guard needs to be changed in order to fit the SECURING PLATE with SCREWS.

WARRANTY INFORMATION

The normal warranty policy applies.

PARTS INFORMATION

Article Name	Old Article Number	New Article Number
Flange Washer	590370601	No longer Available
Flange Washer	New article	590370602
Securing plate	New article	536863701
Screw	New article	578473502
Wheel Guard	590370001/590370002	590370003

Revision History

Rev.	Date	Order id.	Description
A	2023-04	00029262	Created

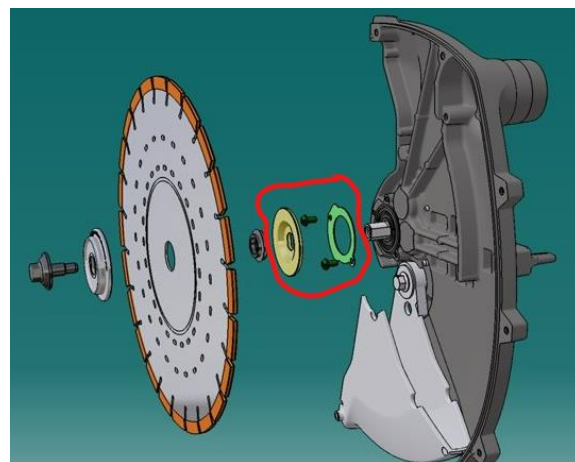


Figure 1:

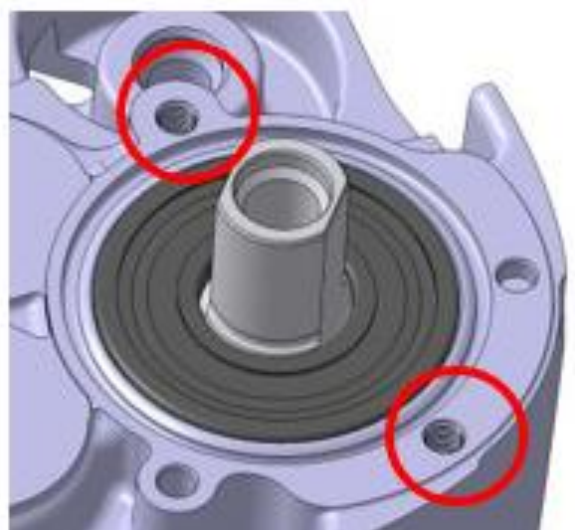


Figure 2: