

SB, New throttle control, BV 20 and BV 30, 2024-06

SYMPTOM/DESCRIPTION

New throttle cable and lever for **BV 20** and **BV 30** have been introduced due to the subcontractor having stopped the production of certain components. The new cable and lever are not interchangeable with the old ones and also require auxiliary parts to attach them to the product. The machines prior to the serial numbers listed in *Affected Units* require a model-specific retrofit kit to be ordered if a throttle cable or lever is to be replaced.



AFFECTED UNITS

- **BV 20** machines with SN prior to 202421100035.
- **BV 30** machines with SN prior to 202415100006.

CORRECTIVE ACTION

What to do:

For **BV 20** Beams with SN's prior to the above: if there's a need to replace the Throttle lever or cable, the *Retrofit kit Throttle control BV 20* should be used.

For **BV 30** Beams with SN's prior to the above: if there's a need to replace the Throttle lever or cable, the *Retrofit kit Throttle control BV 30* should be used.

PROCEDURE

How to do:

- **BV 20** - If a need arises to replace the Throttle lever or Throttle cable, scrap them both and replace them with Retrofit kit **548182101**
- **BV 30** - If a need arises to replace the Throttle lever or Throttle cable, scrap them both and replace them with Retrofit kit **548182201**

PARTS INFORMATION

What parts to order and how:

Retrofit kit 548182101, Throttle control BV 20

Article no.	Article name	Qty	Code
594817801	32/52 CLAMP SERFLEX	1	PCS
546860201	THROTTLE CABLE BV20	1	PCS
546729702	Mounting Bracket BV20	1	PCS
548484801	THROTTLE LEVER MEFLEX Z28	1	PCS
724332751	SCREW M5X12 - A2-70 - DIN 965 – PH	2	PCS
595112401	LOCK NUT LOCK NUT M5 LOW 8.8 FZB DIN985	2	PCS
594123801	PLANE WASHER ϕ 5 din 125b zn	2	PCS

Retrofit kit 548182201, Throttle control BV 30

Article no.	Article name	Qty	Code
536888001	Clamp 016-027, 12	1	PCS
548103901	THROTTLE CABLE BV30	1	PCS
547452001	Mounting Bracket BV30	1	PCS
548484801	THROTTLE LEVER MEFLEX Z28	1	PCS
724332751	SCREW M5X12 - A2-70 - DIN 965 – PH	2	PCS
595112401	LOCK NUT LOCK NUT M5 LOW 8.8 FZB DIN985	2	PCS
594123801	PLANE WASHER ϕ 5 din 125b zn	2	PCS

Questions and Answers:

- Scrap parts in local stock? - *No.*
- Update products in local stock? - *After the depletion of the old ones.*
- Recall products from customers and update? - *No*
- Update sold products during next service only if part caused problem or in any case? - *Only if part caused problems.*

WARRANTY INFORMATION

The normal warranty policy applies.

Revision History

Rev.	Date	Order id.	Description
A	2024-06	00054694	Created
B	2025-02	00129930	Changed art.no. for THROTTLE LEVER MEFLEX Z28 from 546284501 to 548484801