



English 1 (3)

# SB, Supply cable damage, PP70, 2022-12

#### SYMPTOM/DESCRIPTION

Field reports have shown that the supply cable for PP70 can be damaged by the cable gland.

- Symptoms of this issue are:
  - Yellow warning light on PP70 User interface
  - Blown fuses
  - Working on one phase or three phase.

## **AFFECTED UNITS**

PP70 – All units

#### **CORRECTIVE ACTION**

Check if cable is damaged visually and by measuring the cable ends for continuity.

If cable is damaged, shorten the cable or replace it and install protective sleeve as described in *Appendix A* below.

If cable is undamaged, please install cable sleeve for future protection.



See Appendix A for instruction.

#### WARRANTY INFORMATION

The normal warranty policy applies.

Revision History

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Rev.	Date	Order id.	Description
Α	2022-12	00025864	Created





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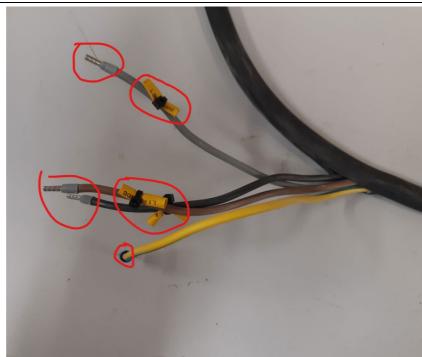
# Appendix A

# Instructions on how to repair and secure power cable PP70

1 Cut off the damaged part of the cable (if a new cable is used, please go directly to step 3).



Move the cable markings from the cut part to the cable. Attach cable sleeves.





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3 Cut 10 cm (5") of a shrinking tube and fit on the cable as shown in picture.



4 Install cable and shrinking tube with cable gland.
Tighten screws to 0,3Nm, **not more!** 

Note! Do not over tighten these screws or the cable will be damaged.

