

## SB, Blade guard updates, FS410D, FS413, FS513, FS520, FS524, 2016-04

### SYMPTOM/DESCRIPTION

The blade guard for 20" (500 mm) blades is updated to the same design as for the 24" (600 mm) blade guard (see Figure 3).

The 18" (450 mm) blade guard is cancelled (see figure 4). The new design 20" blade guards will further on be used also for the 18" blades.

### AFFECTED UNITS

The new design 20" (500 mm) blade guard is introduced in production from serial number **2016 0300002** on the following floor saw models:

- **FS 410 D**
- **FS 413**
- **FS 513**
- **FS 520**

The below floor saw models are cancelled from serial number 2016 1200008, due to the expired 18" blade guard:

Expired product numbers	Superseding product number
965 15 01-05 (FS 413, <b>18"</b> 13 HP, US)	965 15 01-09 (FS 413, <b>20"</b> 13HP)
965 15 01-06 (FS 413, <b>18"</b> 13 HP, AP)	

Figure 1: Floor saw models affected by expired 18" blade guard.

### PARTS INFORMATION

The 18" blade guards and the old design 20" blade guards are superseded by the new design 20" blade guards.

Spare parts for the 18" blade guards and the previous design 20" blade guards will still be available for some time. Please see published spare parts lists for part number details.

Spare parts scrapping in local spare part stocks is not necessary due to these updates.

Spare parts/accessories not available anymore:

Part number	Description	Comment
542 20 40-89	20" complete blade guard, old design.	No longer available. Replaced by 501 12 59-01.
542 20 23-60	18" complete blade guard	No longer available. Order complete 20" blade guard (501 12 59-01) instead.
542 20 23-63	18" blade guard front assembly	No longer available. Order complete 20" blade guard (501 12 59-01) instead.

Figure 2:

### WARRANTY INFORMATION

The normal warranty policy applies

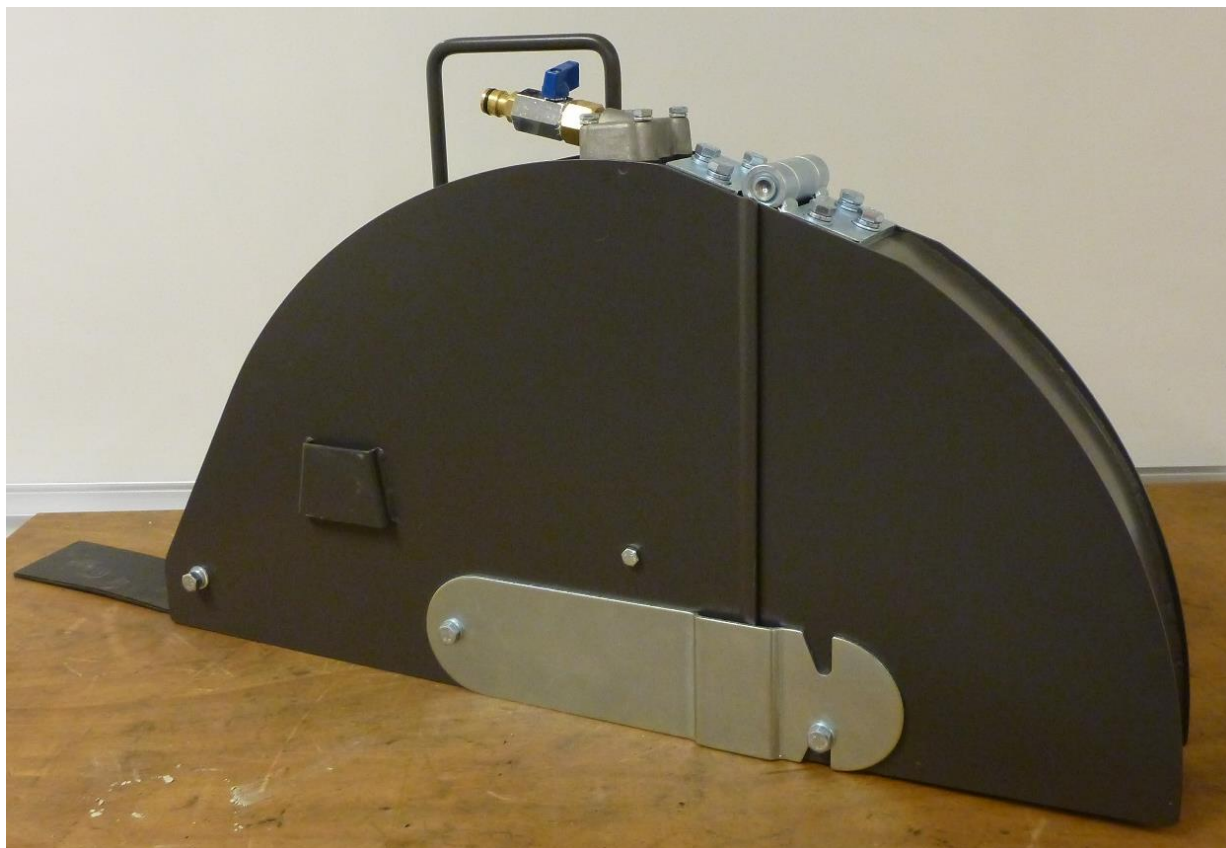


Figure 3: New blade guard design. 20" / 500 mm (501 12 59-01).



Figure 4: Old cancelled blade guard design. 18" / 450 mm (542 20 23-60) and 20" / 500 mm (542 20 40-89).