



English 1 (1)

# SB, Actuator play in the axle, Soff-Cut 4000, 2022-04

## SYMPTOM/DESCRIPTION

At a certain point when raising or lowering the saw, there is a "dead play". The undesired "dead play" causes the saw to be less smooth. It is irritating for the operator of the saw but does not affect the cutting result or performance during the cut.

A new actuator bracket is introduced and installed in a better way, which eliminates the "dead play".



#### **AFFECTED UNITS**

Soff-Cut 4000 from Serial number 1396266001 onwards.

#### **CORRECTIVE ACTION**

The new Actuator bracket is product improvement only. Replace only if it breaks! If the existing Actuator bracket needs to be replaced, order a new Retrofit kit PN 536651701.

#### PARTS INFORMATION

|                      | Part No   | Part description   | Qty |
|----------------------|-----------|--|-----|
| Old Actuator bracket | 505831002 | Actuator   | 1   |
| New Retrofit kit     | 536651701 | BRACKET KIT  | 1   |
| Kit content          | 529858001 | BRACKET ACTUATOR   | 1   |
| Kit content          | 531196901 | BRACKET CARRIAGE   | 1   |
| Kit content          | 590960601 | SCREW External Hexagon Head Flanged 1/4-20UNC X 1 "Grade 5 ZPB | 2   |

# **WARRANTY INFORMATION**

The normal warranty policy applies.

### **Revision History**

| • |      |         |           |             |
|---|------|---------|-----------|-------------|
|   | Rev. | Date    | Order id. | Description |
|   | Α    | 2022-04 | 00019501  | Created     |