

**This SB replaces B170026A.**

## **SB, WATER KIT, DM220, DM230, DM280, DM340, DM650, 2018-05**

### **SYMPTOM/DESCRIPTION**

In order to increase the quality, the water kits for the drill motors are updated.

### **AFFECTED UNITS**

Model	From serial no.
DM220	20182100067
DM230	20180800001
DM280	20180100011
DM340	20175100031
DM650	20174200001

### **PARTS INFORMATION**

For all models below: After upgrade it is possible to order individual parts separately according to the updated IPL.

DM220	New Part	New article no.	Old Part	Old article no.
	HOSE ASSY	501072201	HOSE KIT	588778501
			VALVE KIT	510195901
			WASHER	531074260
			VALVE	502617001
			NIPPLE	510112001
To replace any of the old articles you will need to upgrade the water system with a new HOSE ASSY 501072201.				

DM230	New Part	New article no.	Old Part	Old article no.
	HOSE ASSY	501072201	HOSE ASSY	584251902
			VALVE KIT	510195901
			WASHER	531074260
			NIPPLE	510112001
To replace any of the old articles you will need to upgrade the water system with a new HOSE ASSY 501072201.				

DM280/DM340	New Part	New article no.	Old Part	Old article no.
	HOSE ASSY BRACKET	501072202 589625801	HOSE ASSY	584251901
			HOSE ASSY	581413301
			BRACKET	544882701
To replace any of the old articles you will need to upgrade the water system with a new HOSE ASSY 501072202 and BRACKET 589625801.				

DM280/DM340 2	New Part	New article no.	Old Part	Old article no.
	HOSE ASSY AND BRACKET KIT	593150801	SEAL	525825803
			VALVE KIT	510195901
			WASHER	531074260
			NIPPLE	510112001
To replace any of the old articles you will need to upgrade the water system with a new HOSE ASSY AND BRACKET KIT 593150801.				

DM650	New Part	New article no.	Old Part	Old article no.
	HOSE ASSY	501072201	HOSE ASSY	584251906
	VALVE ASSY	587437802	VALVE KIT	510195901
To replace any of the old articles you will need to upgrade the water system with a new HOSE ASSY 501072201 and VALVE ASSY 587437802.				

### New KITS with included parts:

New KIT		Consists of	
Kit name	Part number	Part	Part number
HOSE ASSY	501072201	HOSE	581893601
		HOSE CLAMP	576129701
		VALVE ASSY	587437802
		NIPPLE	582086301
HOSE ASSY	501072202	HOSE CLAMP	576129701
		NIPPLE	501120001
		HOSE	581893601
		VALVE ASSY	587437802
BRACKET KIT	589625801	O-RING	502496504
		RADIAL SEAL	582590401
		BRACKET	588234001
HOSE ASSY AND BRACKET KIT	593150801	HOSE ASSY	501072202
		BRACKET KIT	589625801
		GUIDE WASHER	584390201
		RADIAL SEAL	582590501
		SEALING RING	502496301

### WARRANTY INFORMATION

The normal warranty policy applies.