

SB, GEARBOX UPDATE KIT, DM220, 2019-02

SYMPTOM/DESCRIPTION

A new GEARBOX HOUSING was introduced for the DM220. We have now created an UPGRADE KIT to help upgrading old machines with the new gearbox housing.

AFFECTED UNITS

DM220 – Serial no. before: **20153300021**

DM220 – Serial no. between: **20153300022 - 20174300157**

PROCEDURE

- For machines with serial number before **20153300021** the GEARBOX UPGRADE KIT needs to be complemented with part AIR CONDUCTIOR 586919101.
- For machines with serial number between **20153300022 – 20174300157** only GEARBOX UPGRADE KIT is needed.

PARTS INFORMATION

Part	New article number
GEARBOX UPDATE KIT	597264201

<i>New Kit:</i>	<i>Article number</i>
GEAR HOUSING UPDATE KIT	597264201
<i>Consists of:</i>	
GEAR HOUSING ASSY	590806001
COVER ASSY	597156701
COLLECTOR	577244203
OIL PLUG	525481001
PLATE	525443803
PARALLELL PIN	720130951
SCREW	503215330
SEAL	589991601

WARRANTY INFORMATION

The normal warranty policy applies.

Revision History

Rev.	Date	Order id.	Description
A	2019-02	SB-3682	Created